

## **IECEx Certificate** of Conformity

## INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres for rules and details of the IECEx Scheme visit www.iecex.com

Certificate No.:	IECEx UL 15.0054	issue No.:0	Certificate history:
Status:	Current		
Date of Issue:	2015-11-24	Page 1 of 3	
Applicant:	Killark, A Division of H 3940 Martin Luther King D St. Louis, MO 63113 United States of Ameri	rive	
Electrical Apparatus: Optional accessory:	HKH Series Control Stati	lons	
Type of Protection:	Increased Safety Flamep	proof "de", Dust Ignition Protection	on by Enclosure "tb"
Marking:	Ex de IIC T6T4 Gb		
	Ex tb IIIC T85°CT135°	°C Db	
	-50°C to +60°C		
Approved for issue on be Certification Body:	half of the IECEx	Katy Holdredge	
Position:		Senior Staff Engineer	
Signature: (for printed version)			
Date:		2015-11-24	
2. This certificate is not tr	nedule may only be reproduc ransferable and remains the nticity of this certificate may b	ed in full. property of the issuing body. he verified by visiting the Official IEC	CEx Website.
Certificate issued by:			
	UL LLC 333 Pfingsten Road rthbrook IL 60062-2096 hited States of America		4

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Manufacturer:	Killark, A Division of 3940 Martin Luther King St. Louis, MO 63113 United States of Ame							
Additional Manufacturing lo (s):	cation							
found to comply with the IE covered by this certificate,	C Standard list below and that the was assessed and found to comp	esentative of production, was assessed and tested and e manufacturer's quality system, relating to the Ex products ly with the IECEx Quality system requirements. This ICEx Scheme Rules, IECEx 02 and Operational Documents						
	d any acceptable variations to it somply with the following standard	pecified in the schedule of this certificate and the identified s:						
IEC 60079-0 : 2011 Edition: 6.0	Explosive atmospheres - Part (	): General requirements						
<b>IEC 60079-1 : 2007-04</b> Edition: 6	Explosive atmospheres - Part ?	: Equipment protection by flameproof enclosures "d"						
<b>IEC 60079-31 : 2013</b> Edition: 2	Explosive atmospheres - Part 3	1: Equipment dust ignition protection by enclosure "t"						
IEC 60079-7 : 2006-07 Edition: 4	Explosive atmospheres - Part 7	: Equipment protection by increased safety "e"						
This Certificate <b>does no</b> a	t indicate compliance with electric expressly included in the	al safety and performance requirements other than those Standards listed above.						
TEST & ASSESSMENT RE A sample(s) of the equipme		examination and test requirements as recorded in						
<u>Test Report:</u> US/UL/ExTR15.0063/00								
Quality Assessment Report	<u>.</u>							
US/UL/QAR07.0004/06								

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Date of Issue:	2015-11-24	Issue No.: 0					
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		Schedule					
EQUIPMENT: Equipment and systems co	vered by this certificate are	as follows:					
such as pilot lights, contact	The HKH Series Control Station are stainless steel or polymeric enclosures that can house a variety of Ex components, such as pilot lights, contact blocks, operators, E-Stops, and terminals. Please see Annex for additional information.						
CONDITIONS OF CERTIFI	CATION: NO						

The HKH Series Control Station are stainless steel or polymeric enclosures that can house a variety of Ex components, such as pilot lights, contact blocks, operators, E-Stops, and terminals. The components are covered under the following Ex component certificates:

HKH Series Contact Block: HKH Series Pilot Light:	IECEx UL 12.0033U IECEx UL 14.0047U
HKH Series Actuators, Pilot Light Lens Cover	S
and Plugs:	IECEx UL 14.0104U
HKH Series Polymeric Enclosures:	IECEx UL 14.0103U
HKH Series Stainless Steel Enclosures:	IECEx UL 14.0039U
HKH Series E-Stops:	IECEx UL 15.0111U
ABB ZS4 Terminal Blocks:	IECEx LCIE 08.0031U
Weidmuller WDU 2.5 or 4 and WPE 2.5 or 4 Terminal Blocks:	IECEx ULD 14.0005U

## Nomenclature for HKH Series Control Station:

і НКН	ll 1B	III N	IV P	V x	VI E	VII xx	VIII 3	IX x	X xx	XI x	XII S
	I – Produc HKH	t Series Series Cont	rol Station	s							
	1B - (	ure Type/Siz One Device One Device Two Device	/ Two Dev								
	S - 3	ure Material olymeric 16 Stainless 16 Stainless									
		t Block / Pilo IN-rail mour anel mount		ounting M	ethod						
	V - Cable I x - Le	Entry (optior etter or Digit	nal) indicating	size and	location						
	VI - Earthin E - E	ig Plate (opt Brass Earthir		ity Plate	(Metric Or	nly)					
	VII - Operat xx - L	or .etter-Digit c	or Letter-Le	tter indic	ating HKF	I Series A	Actuator(s	) installe	d		
		ED Lamp (P NO / 1 NC NO NC NO	ilot Light)								
	IX - Legeno x - Le	d Plate (optio	onal)								
		ory Type (o <sub>-</sub> etter-Digit	ptional)								
	XI - Hub / G x - Le	Bland Design etter or Digit	nator (optic	onal)							
	XII - Earthin S - In	g Stud Kit ( ternal/Exter		Stud							

For a **T6** Temperature Code/**T85°C** Maximum Surface Temperature, the following electrical ratings are in effect:

Enclosure	Maximum	Max. No. of	Maximum	Minimum	Maximum
Size	No. of HKH	ABB ZS4	No. of HKH	Wire Size	Continuous
	Contact	Terminal	Pilot Lights		Current
	Blocks	Blocks			Rating
2c	12	16	6	2 mm² (14	10 A
				AWG)	
2a	8	16	4	2 mm <sup>2</sup> (14	10 A
				AWG)	
1c	6	8	3	2 mm <sup>2</sup> (14	10 A
				AWG)	
1b	4	6	2	2 mm <sup>2</sup> (14	10 A
				AWG)	
1a	2	N/A	1	4 mm <sup>2</sup> (12	20 A
				AWG)	

For a **T5** Temperature Code/**T100°C** maximum Surface Temperature, the following electrical ratings are in effect:

(For Complete Control Stations with Pilot Lights only)

Enclosure	Maximum	Minimum Wire Size	Maximum
Size	No. of HKH		Wattage
	Pilot Lights		Rating
2c	6	0.5 mm <sup>2</sup> (22 AWG)	0.6 Watts
2a	4	0.5 mm <sup>2</sup> (22 AWG)	0.6 Watts
1c	3	0.5 mm <sup>2</sup> (22 AWG)	0.6 Watts
1b	2	0.5 mm <sup>2</sup> (22 AWG)	0.6 Watts
1a	1	0.5 mm <sup>2</sup> (22 AWG)	0.6 Watts

For a **T4** Temperature Code/**T135°C** Maximum Surface Temperature, the following electrical ratings are in effect:

Enclosure Size	Maximum No. of HKH Contact Blocks	Max. No. of ABB or Weidmuller Terminal Blocks	Maximum No. of HKH Pilot Lights	Minimum Wire Size	Maximum Continuous Current Rating
2c	12	16	6	4 mm <sup>2</sup> (12 AWG)	20 A
2a	8	16	4	4 mm <sup>2</sup> (12 AWG)	20 A
1c	6	8	3	4 mm <sup>2</sup> (12 AWG)	20 A
1b	4	6	2	4 mm <sup>2</sup> (12 AWG)	20 A

## Installation Instructions:

- The HKH Contact Blocks, Weidmuller WDU and WPE 2.5 and 4 Series, and ABB ZS4 Series must be mounted to provide a minimum of 10 mm clearance to any conductive surfaces.
- The Series HKH Pilot Lights must be mounted to provide a minimum clearance of 5.0 mm to any conductive surfaces.
- The Series HKH Contact Block and Pilot Lights can accommodate wire sizes from 22 AWG (0.5 mm<sup>2</sup>) to 12 AWG (4 mm<sup>2</sup>) solid and stranded and 10 AWG (4.0 mm<sup>2</sup>) stranded, with a maximum of two wires per terminal. Strip wire insulation 10 mm. Tighten terminal screws 15 in-lbs (1.7 N-m).
- The Weidmuller WDU and WPE 4 Series and ABB ZS4 Series will accommodate wire sizes from 20 AWG (0.5 mm<sup>2</sup>) to 10 AWG (6 mm<sup>2</sup>) and Weidmuller WDU and WPE 2.5 Series will accommodate wire sizes from 20 AWG (0.5 mm<sup>2</sup>) to 12 AWG (4 mm<sup>2</sup>), with a maximum of two wires per terminal. Strip wire insulation 10 mm for Weidmuller terminals and 10.3 mm for ABB terminals. Tighten terminal screws 3.5 to7 in-lbs (0.4 to 0.8 N-m) for WDU and WPE 2.5 Series, 4.4 to8 in-lbs (0.5 to 1.0 N-m) for WDU and WPE 4 Series, and 5.3 in-lbs (0.6 N-m) for ABB ZS4 Series.
- The Weidmuller Series WDU terminal blocks require an additional accessory (end section or circuit separator) when a jumper bar with "cut extremity" is used.
- The Weidmuller Series WDU and WPE and ABB Series ZS terminals can accommodate one or two solid or stranded Cu wires. When two wires are installed under a single terminal, they must be of the same type (STR or SOL) and of equal sizes.
- The Series HKH Polyamide Enclosure cover bolts should be torqued to 3 Nm to 4 Nm.
- The Series HKH Stainless Steel Enclosure cover bolts should be torqued to hand tight. Do not over-tighten.
- To maintain the IP66 rating or dust protection method "tb", all actuator/enclosure sealing gaskets must be installed in accordance with these installation instructions.
- These enclosures may be provided without cable glands/ conduit entries. When installing glands or entries, the cable glands/ conduit entries must be certified as increased safety or flameproof for protection type "tb", and have a minimum IP 66 rating.
- To assure the IP ratings are not compromised, Cable Gland and Conduit Entry holes must not exceed the maximum dimensions noted in the gland/ entry manufacturer's installation instructions.
- All unused wiring terminals shall be tightened.
- All conductors shall be suitable for the minimum ambient and maximum temperature achieved in service use 90°C rated conductors (minimum) for T6 applications, and use 105°C conductors (minimum) for T5 and T4 applications.
- Do not remove the tamper-proof screws or attempt to open or alter the Series HKH contact blocks.